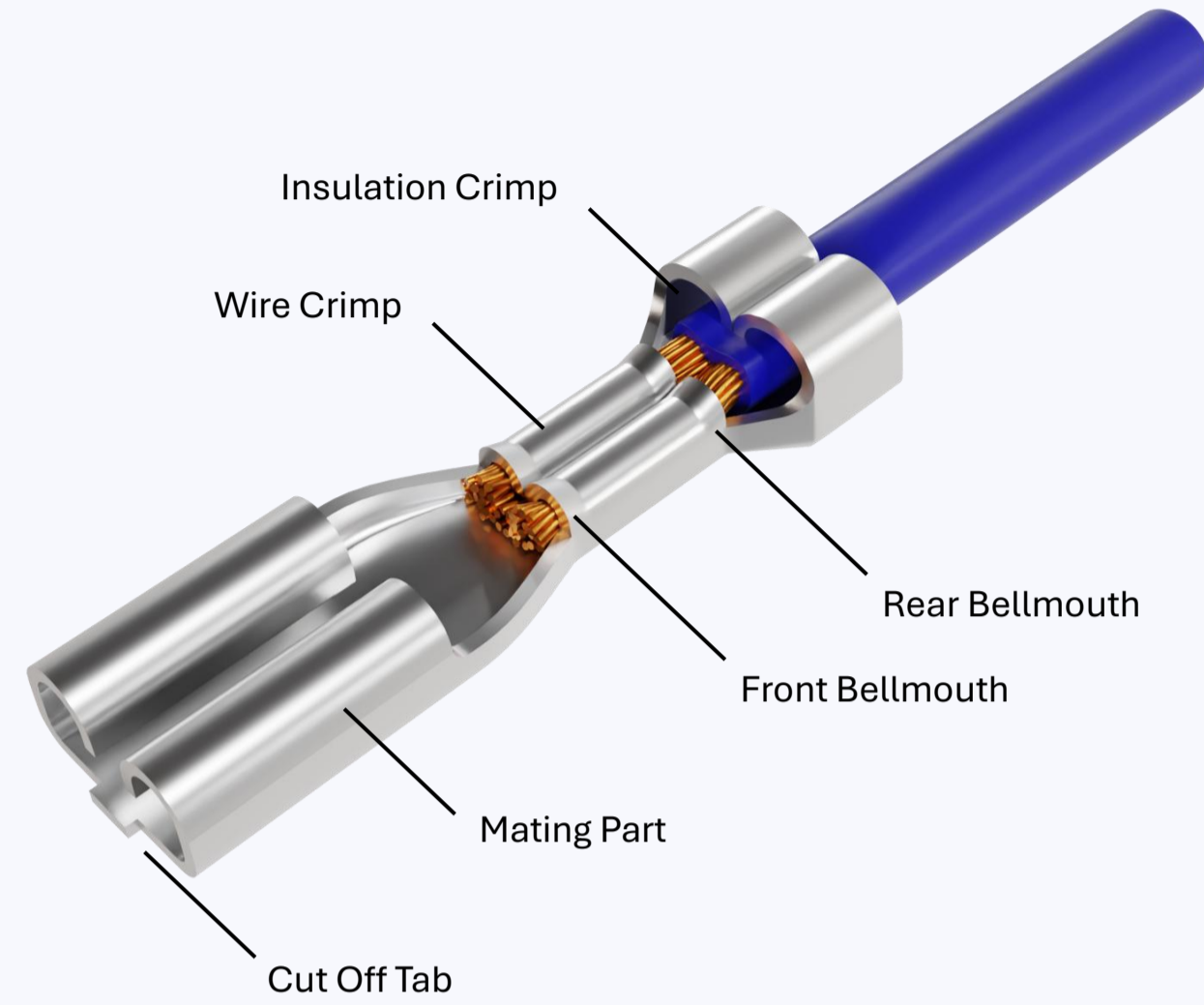
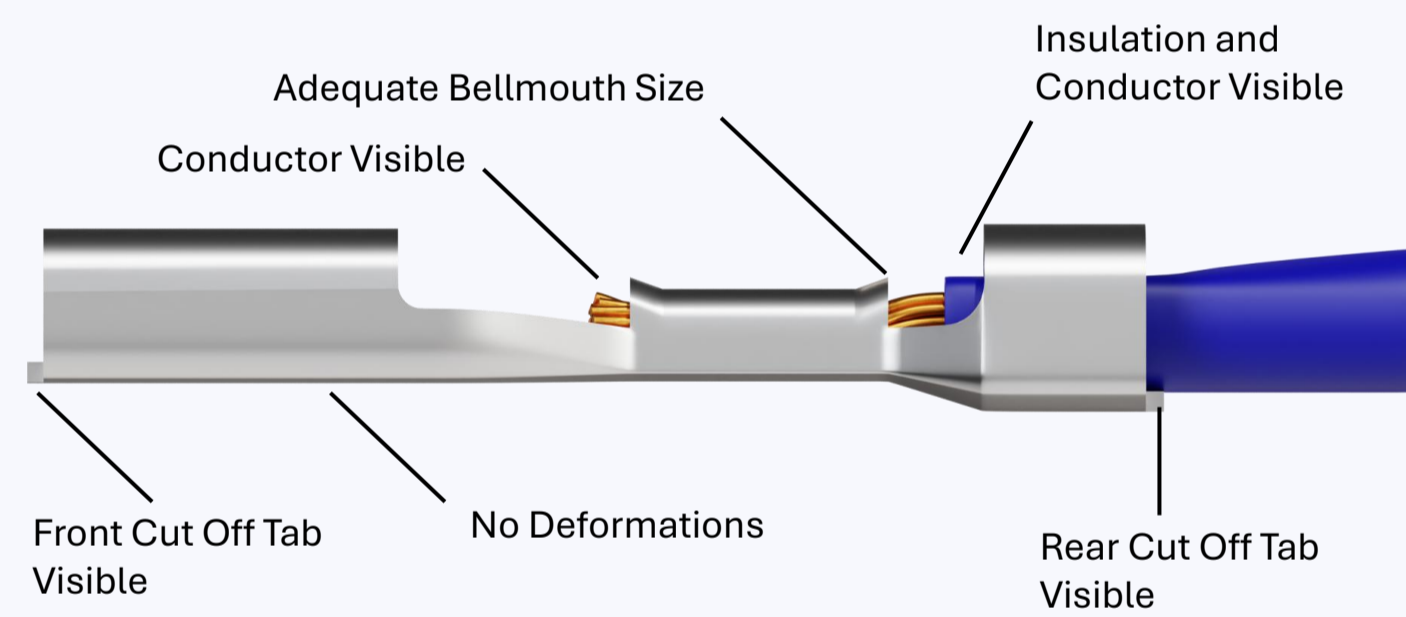


## Correct Crimp

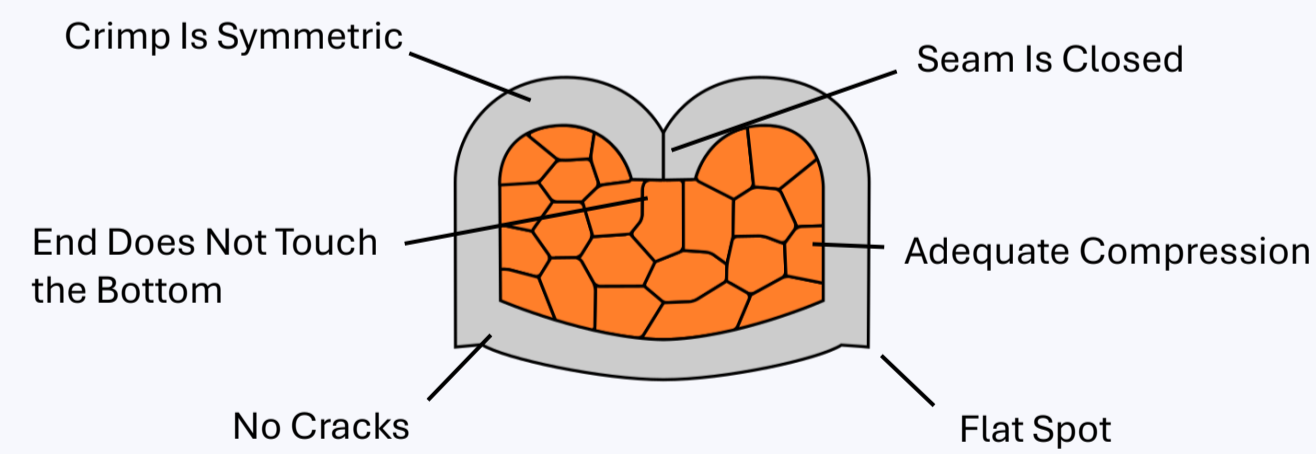
### Terminal Nomenclature



### Visual Check

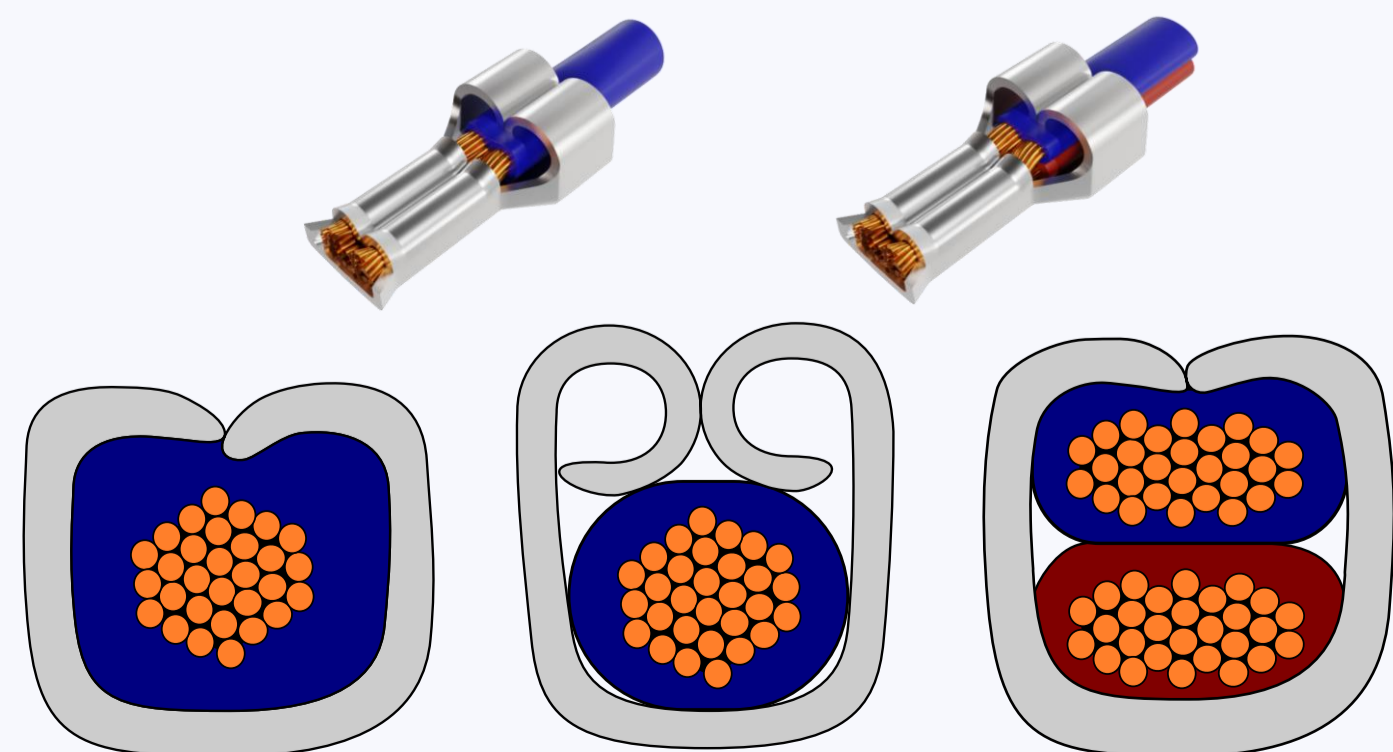


### Wire Crimp



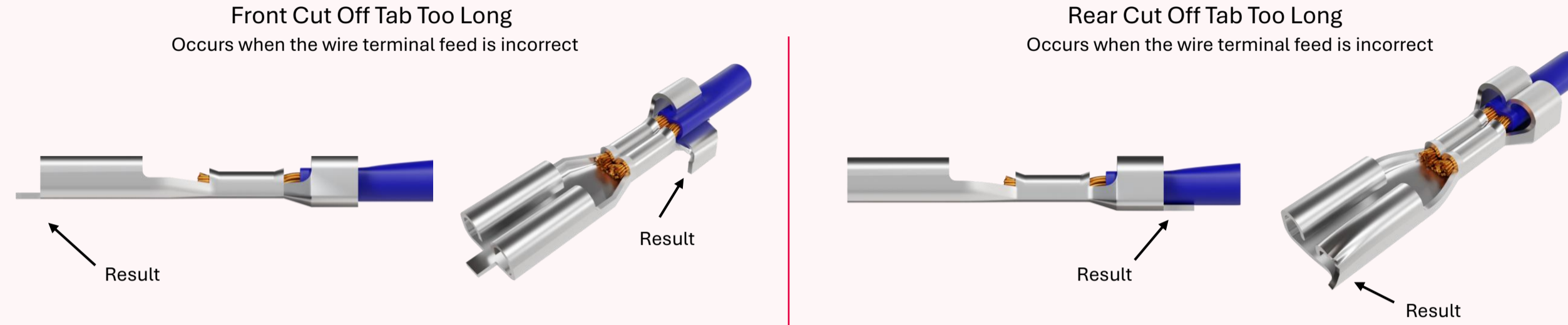
### Insulation Crimp

Insulation shall be securely held

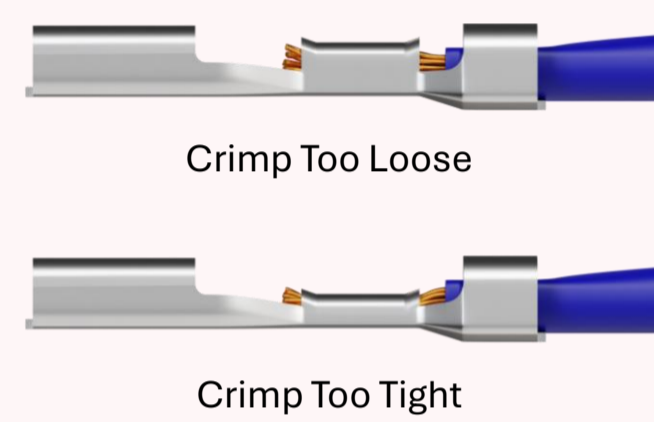


## Incorrect Crimp

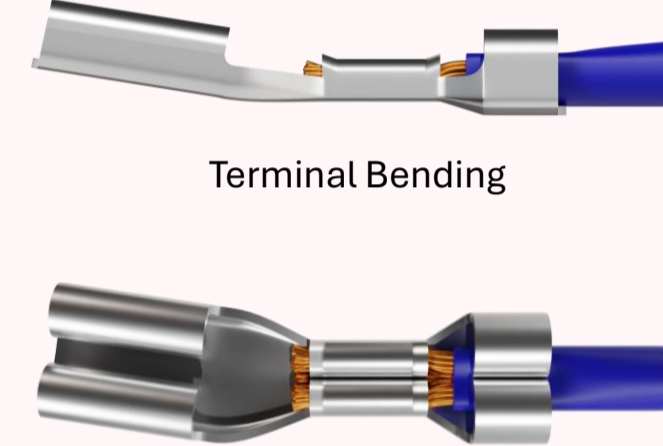
### Cut Off Tab



### Wire Crimp



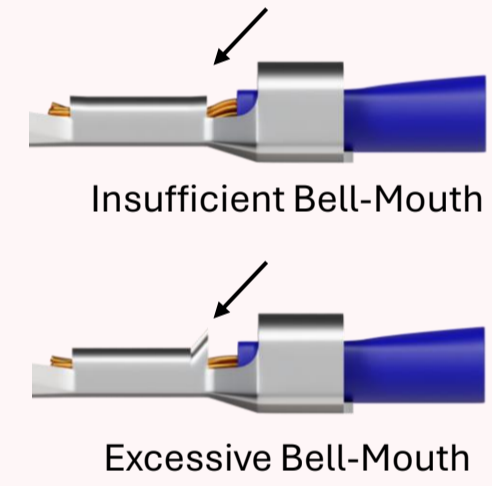
### Appearance Defect



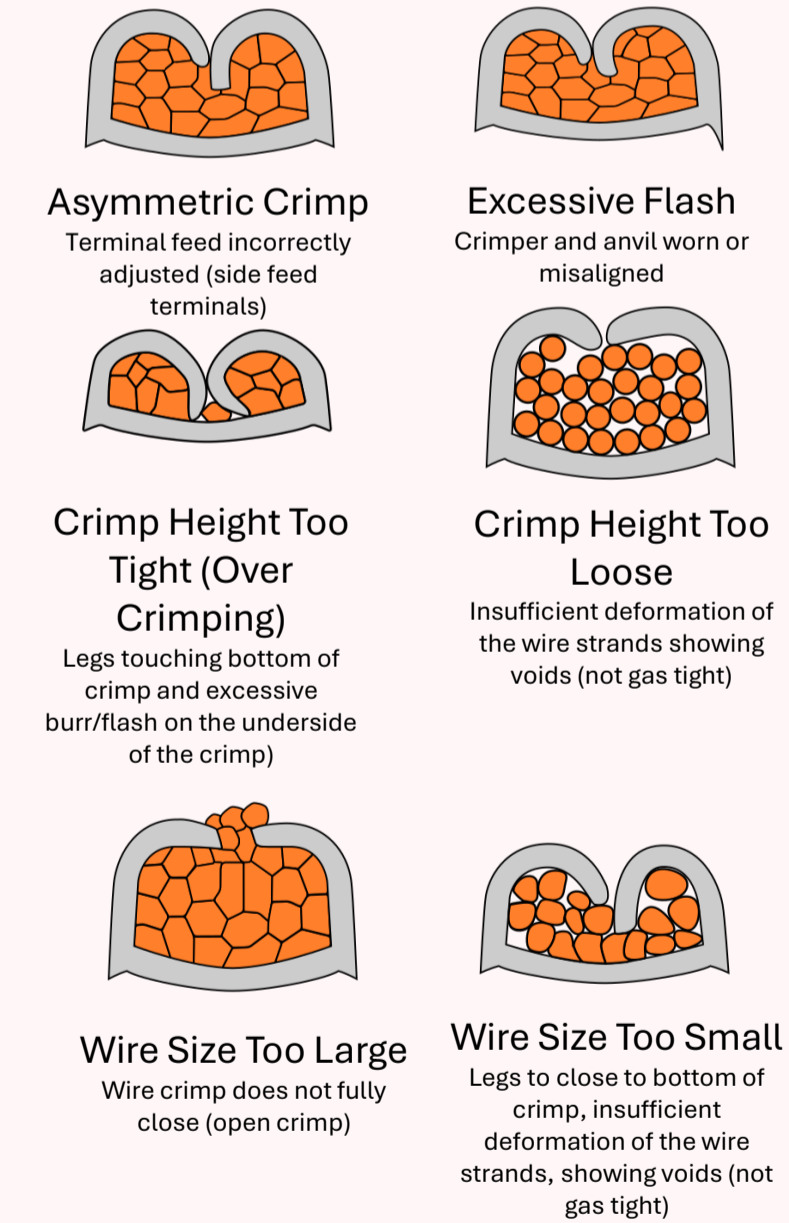
### Insulation Crimp



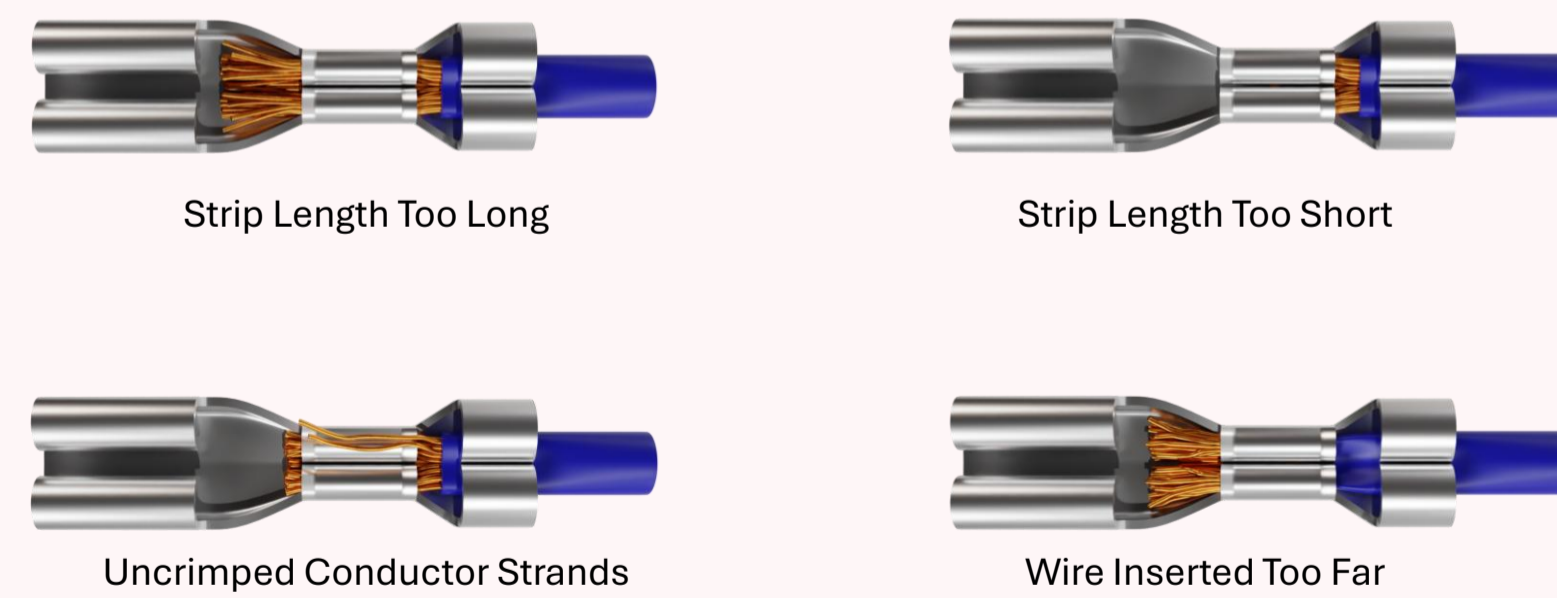
### Bell Mouth



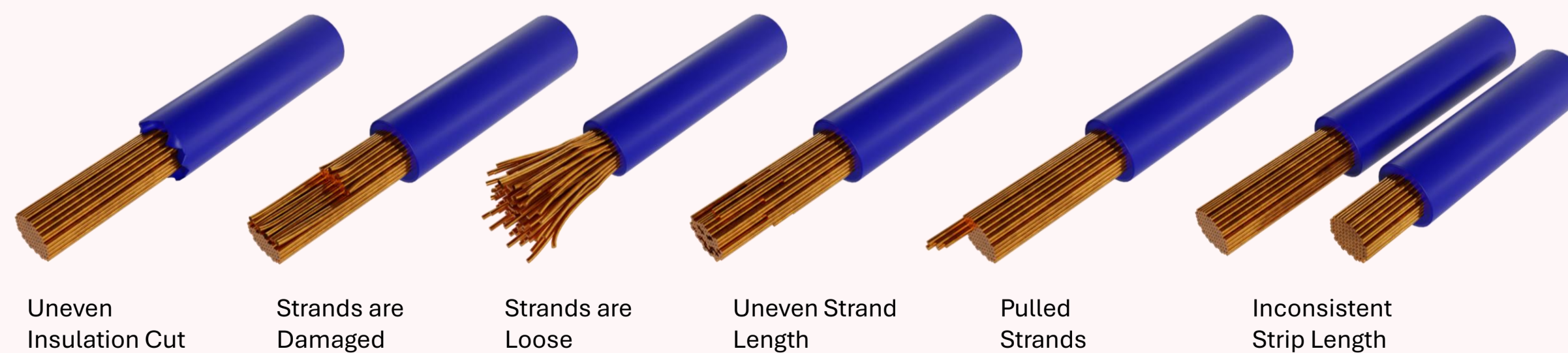
### Wire Crimp



### Wire Strip Length and Position

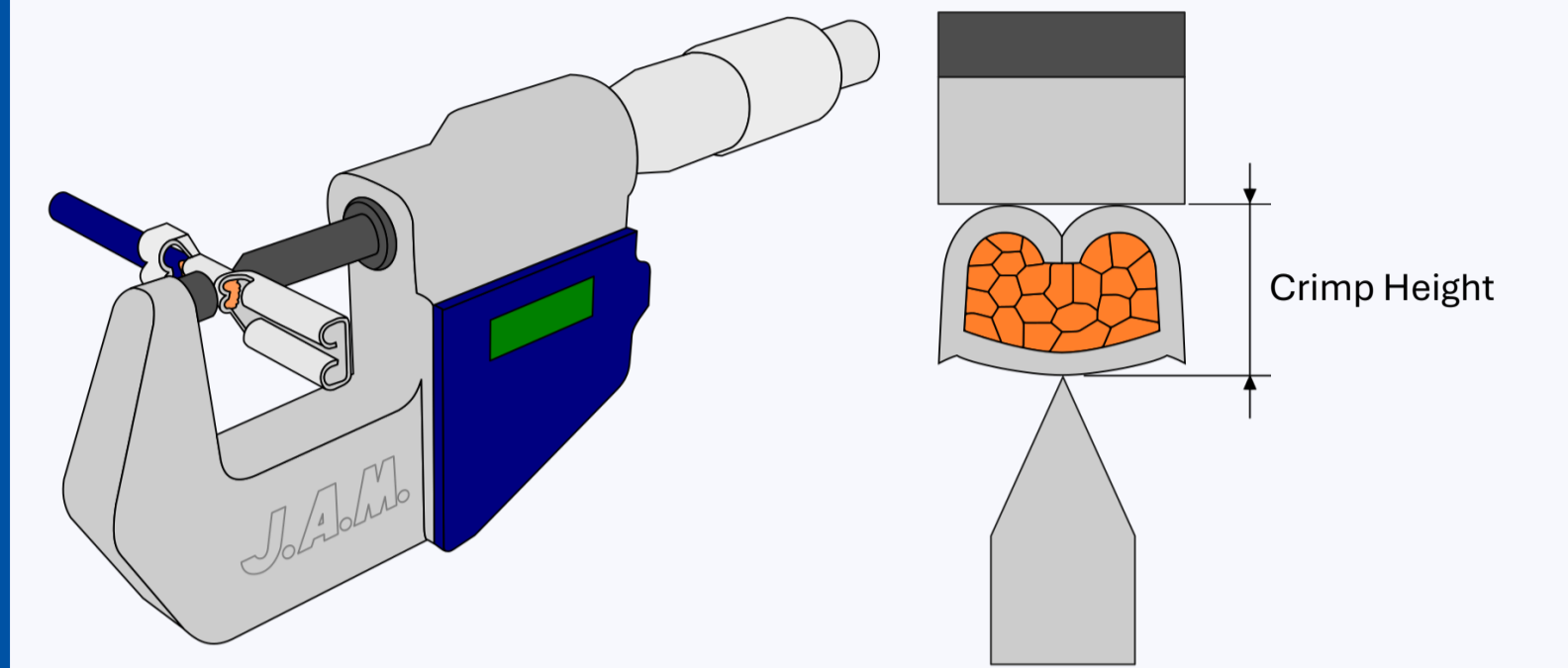


### Conductor



## Test

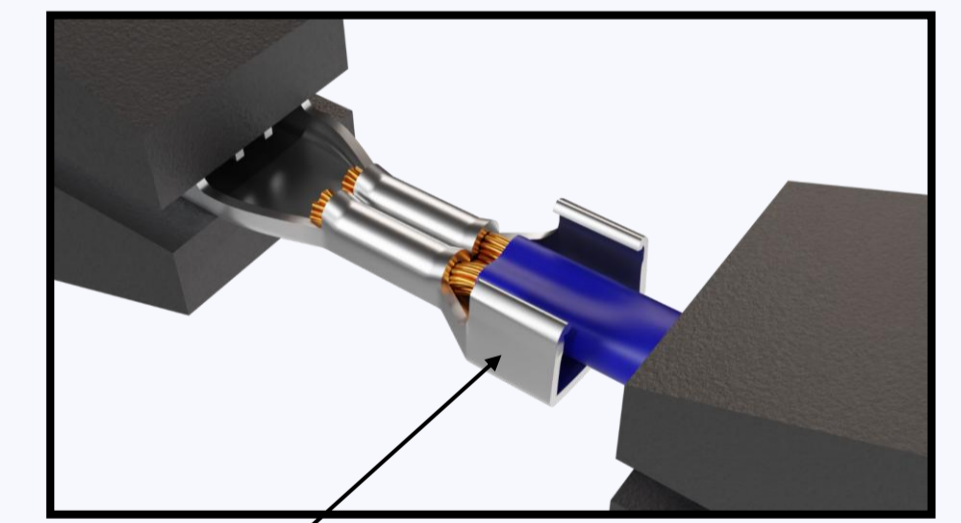
### Crimp Height Measurement



The conductor crimp height should be measured using a specialized crimp height micrometer.

For crimp height and tolerances please refer to the relevant Crimp Specification Manual/Data Sheet

### Wire Crimp Pull Force Test



Insulation should be uncrimped

### Insulation Crimp

Insulation must be securely held after bend test.

